

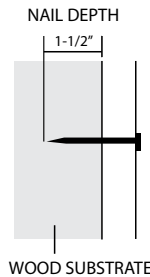
## PVC TRIMBOARDS & MOULDINGS INSTALLATION GUIDELINES

### CUTTING

- Use standard wood working equipment for cutting.
- Carbide tipped blades are recommended.
- Avoid using fine tooth metal cutting blades.
- Rough edge from cutting may be caused by excessive friction, poor board support, or improper tooling.

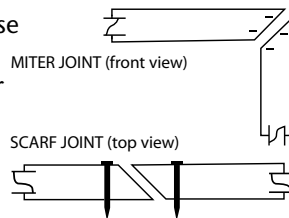
### FASTENING

- Use standard nail guns or wood working tools.
- Stainless steel or hot-dipped galvanized nails/screws are recommended.
- Do not use brads, staples, wire nails or fine-threaded wood screws.
- Place nails and screws on center of board and keep approximately  $\frac{3}{4}$ " from each edge.
- Fasteners should penetrate into flat, solid wood substrate or framing member a minimum of  $1\frac{1}{2}$ "
- If nailing product at 32°F or below, pre-drilling is required.
- Pre-drilling and/or counter-sink are typically not required unless a larger fastener is used.
- As with wood, use 2 fasteners per every framing member for trimboard applications. Trimboards 12" or wider, as well as sheets, will require additional fasteners not to exceed 8" on center.
- Fasteners must be installed within 2" of the end of each board.



### PAINTING

- WOLF Trimboards do not require paint for protection, but accept and hold paint very well.
- Clean surface prior to painting.
- Follow paint manufacturer's recommendations.
- If you choose to paint, use a 100% acrylic latex paint with colors having a Light Reflective Value (LRV) of 55 or higher.
- For darker colors (LRV of 54 or lower), use paints specifically formulated for use on vinyl/pvc products.
- Acrylic or urethane based latex exterior or interior paints are recommended.
- Prior to painting, exterior sandable spackle is recommended for filling nail holes.



### GLUING/TOUCH UP

- For the best result, use Extreme Adhesives to glue all joints between trim pieces such as long fascia runs, window surrounds, etc., to prevent joint separation.
- Glue joints should be secured with fasteners on each side of the joint.

### TOUCH UP

- Clean with a damp cloth with soap and water.
- Use Extreme Adhesives nail sticks on unpainted allocations.
- Use Fill n Flex for unpainted caulking applications.

### DRILLING AND ROUTING

- Use standard wood working drills and routers.
- Care should be taken to avoid frictional heat build-up.
- Periodic removal of shaving from the drill hole may be necessary.
- Carbide tipped router bits are recommended.
- If nailing products at 32° F or below, pre-drilling is required.

### MOISTURE

- WOLF Trimboards do not absorb moisture, and can be installed at or below grade.
- It is perfect for use in moisture prone applications such as ground contact, masonry contact, hot tub surrounds, freeze boards, rooflines and garage door jams, etc.

### EXPANSION & CONTRACTION

- Allow  $\frac{1}{8}$ " space per 18 foot for expansion and contraction. WOLF Trimboards expand and contract with changes in temperature. Joints between pieces should be glued to eliminate joint separation — see "Gluing" section.
- Properly fastening WOLF Trimboard along its entire length will minimize expansion and contraction.
- $\frac{3}{8}$ " and  $\frac{1}{2}$ " sheet product is not intended to be ripped into trim pieces. These profiles must be glued to a substrate and mechanically fastened.
- When gaps are glued on a long run of the board, allow suitable expansion and contraction space at ends of the run.
- Scarf joints are recommended to minimize seams and allow expansion & contraction.
- Construction adhesive is recommended to reduce expansion and contraction between trim and substrate.

### SPANNING

- Never span WOLF Trimboards more than 24".
- Must not be used in load bearing applications, but may be used in spanned applications such as soffits and ceilings, with suitable thickness
- When using  $\frac{1}{2}$ " WOLF Trimboard Beadboard, use 12" OC framing as well as use a high quality construction grade polyurethane adhesive on joists. – For spans greater than 12" OC, use  $\frac{5}{8}$ " WOLF Trimboard Beadboard, or use a minimum  $\frac{1}{2}$ " backer such as plywood or OSB with construction grade adhesive and mechanical fastening a minimum of every 8". Fasteners should hit joist or framing when possible.

### STORAGE AND HANDLING

- Store on a flat and level surface.
- Should be handled in a fashion as pine, because it has a density comparable to pine with more flexibility.
- Keep product free of dirt and debris

### CLEANING

- WOLF Trimboards may be cleaned with denatured alcohol, mild detergent or soap and water. Other household cleansers may be used but should be tested in an inconspicuous area before use.